

American Brass & Crystal  
*Casting a Finer Light*


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*Casting a Finer Light*



## FM2065

American Brass and Crystal provides the finest quality components manufactured, designed and finished by master artisans. We take great pride in our production abilities and we empower our valued customers with the ability to custom create the light that is perfect for them.

Enclosed are detailed instructions on how to properly assemble and install your chandelier. If you have any questions please call our toll free customer service hotline at: **1-(877)-465-5617**

 American Brass and Crystal  
835 Lehigh Avenue, Union, NJ 07083

[www.abclighting.net](http://www.abclighting.net)



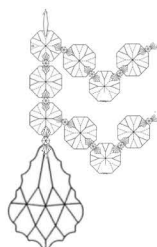
# Crystal Component Detail



**Letter: A**  
**Quantity: 1**

(40mm Ball w/  
3-14mm-Oct)

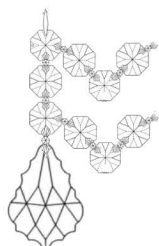
Connect to bottom  
Center finial.



**Letter: B**  
**Quantity: 5**

(4h+2h+4h+2.5"w/  
5-14mm Drape -c.8)

Connect to back  
hole of arms.  
(REFER TO DAIGRAM 1)



**Letter: C**  
**Quantity: 5**

(4h+2h+4h+2.5"w/  
12-14mm Drape -c.8)

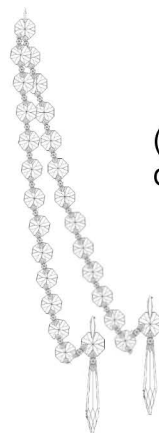
Connect to front  
hole of arms.  
(REFER TO DAIGRAM 1)



**Letter: D**  
**Quantity: 20**

(2.5"U w/14mm Oct)

Connect to front  
4 hole on each of  
the 5 bobeches. Make  
sure to leave back two  
holes open to accept  
drops from leter E)



**Letter: E**  
**Quantity: 5**

(3h +12-14mm double  
drape + 3 hole + 2.5"U)

Connect top to crown  
cover and bottom to  
back two holes of  
bobeche beneath it.



**Letter: CR1**  
**Quantity: 6**

(4h+1-14mm+2"  
Right: 2-14mm+3h+2-14mm  
+1-14mm +2.5"U)

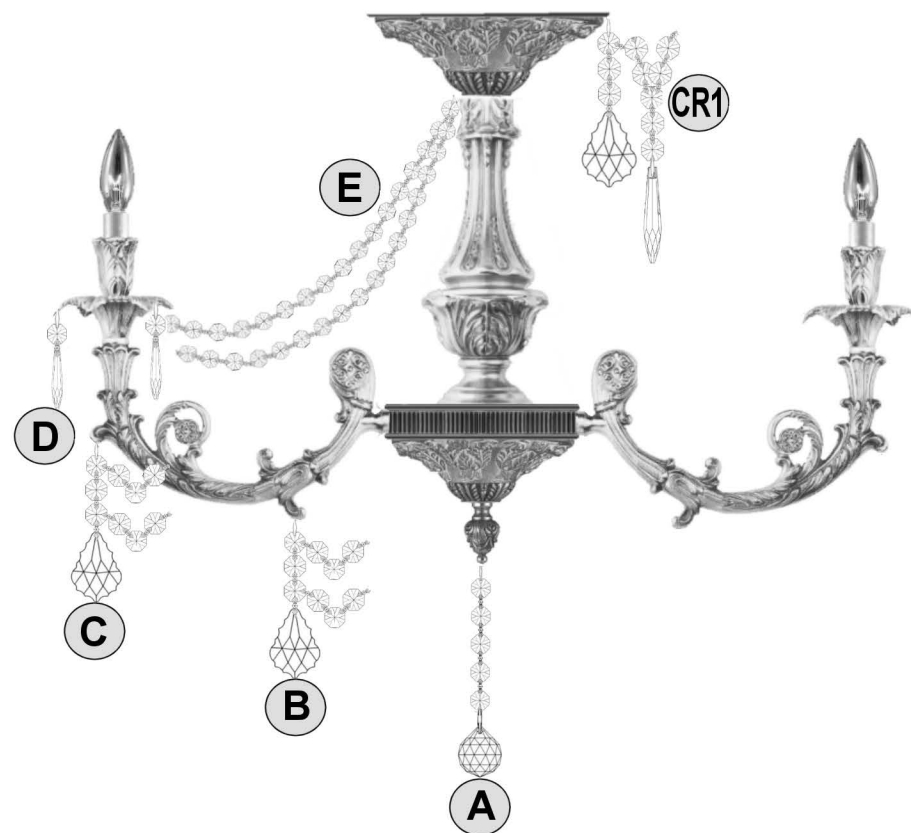
Connect to top crown  
holes.

(REFER TO DIAGRAM 1)

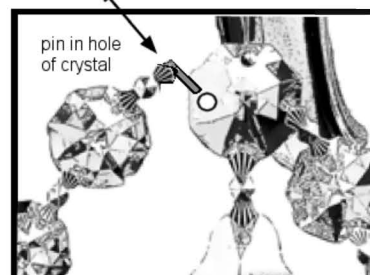
Note: Diagrams are just representative

# Crystal Trimming Directions

Begin trimming your chandelier after all of the electrical connections have been made, the lights have been tested and all is in good working order. Begin trimming in Alphabetical order. Do not unwrap the next letter until the previous one is complete.



(Diagram 1)



Connect draping crystal to open  
hole on 4 hole crystal of the same letter  
on the adjascent arm. For letters "B", "C" and "CR1"